

Work Order ID 67430

Monday, March 21, 2011 9:18:25 AM

Page 1

Item ID: D4202-1

Revision ID:

Item Name: Spacer

Start Date: 3/21/2011

Start Qty:

Required Date: 3/23/2011

Req'd Qty:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4202

A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Machine as per Folio FB015

FOLIO REV: PA

DWG REV: A

2- Deburr

*Just 11-04-01*

*180* *Ø*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*Just 11-04-01*

*180* *Ø*

*180  
3/21/11*

*- 2 split  
split  
180*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 67430**

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Item ID: D4202-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 3/21/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 3/23/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00

*mf 11/04/01**180**0*

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *LB*

0.00



Packaging

Memo

0.00

Packaging

\*\*\*STOCK IN SKIDTUBE CELL\*\*\*

*180**0**BE 11/04/01*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/4/4**11-04-11**(15)*

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**NOTE:** Date & initial all entries



# Picklist Print

Monday, March 21, 2011 9:18:22 AM

Page 1

Work Order ID: 67430

Parent Item: D4202-1

Parent Item Name: Spacer



Start Date: 3/21/2011

Required Date: 3/23/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP REV:A NEW ISSUE 10-12-07 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	r	138.5000	0.35	73.68421			
6061-T6 RD Tube .500 x.058W													

Location

MAT014

114852

117084

Loc Qty

138.5

8.5

130

Loc Code

M117270

*Full*  
*11-04-04*

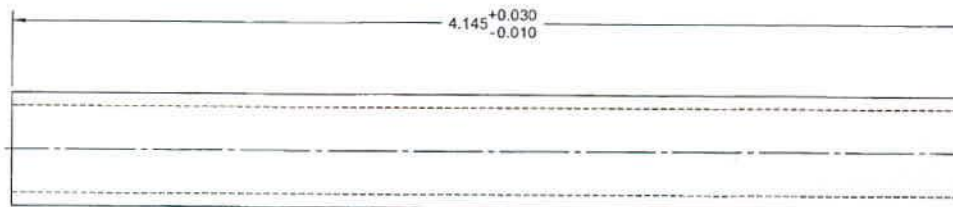
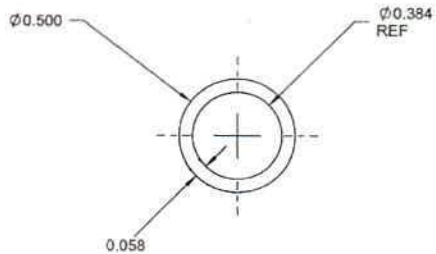
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# D4202-1 SPACER







**RELEASE**  
2010-11-18  
*up*

*11/03/22*

## NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM TUBING PER WW-T-700/8, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8  
REF DART SPEC M6061T6T0.500W.068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

*0.049" MP*  
*11/03/22*

A		NEW ISSUE		CP	10.09.22
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.		DRAWING NO. <b>D4202</b>		REV. A	SHEET 1 OF 1
DATE <b>10.09.22</b>		TITLE <b>SPACER</b>		SCALE	NTS
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